

Work Order ID 105771

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August-19-13 8:21:13 AM

Item ID: D204-635-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube Fits LH or RH
 Start Date: 8/19/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/02/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 13-08-19 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D204-635	G								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D204-635-011 CHG 010								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B99046

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Item ID: D204-635-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube Fits LH or RH

Stop *NS2*

Start Date: 8/19/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/02/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00			(06)		13/8/20		
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D204-635-011								
	Location: 083 Hall								
	PPP rev								
140	QC21 - Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

ML5 13-08-22

13-08-21

August-19-13 8:21:16 AM

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D204-635-011

Required Date: 9/02/13

Required Qty: 1.00

Comments: IPP Rev:G02.08.28Removed QC5 KJ
IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD verf:EC
IPP Rev J 09.01.28 DSI 9418 rvB EC verifiedby:DD IPP REV:K
10.12.01 as per chg008 DD verf:EC IPP REV:L 12.01.23
AS PER ECN11-684 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D204-635-041		Manufactured	No			110	Each	1.0000	1	1			DAS 06 89
<p>*D204-635-041*</p> <p>Replacement Skidtube Fits LH or RH</p>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				Mezz				1					
					21564			1					
K10003		Manufactured	No			110	Each	6.0000	1	1			DAS 06 89
<p>*K10003*</p> <p>Saddle</p>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PKG014				6					
					100966			2					
					102139			4					

